

750 303 SP/RT
Work Order ID 67764 - 1

Wednesday, March 30, 2011 10:34:32 AM

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Item ID: D2745

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 3/30/2011 Start Qty: 60.00

Cust Item ID:

Required Date: 4/4/2011 Req'd Qty: 60.00

Customer:

Reference:

Approvals: Process Plan:

Date: 11-03-30 Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2745

Rev B

100

0.00



Hardinge CNC LATHE SMALL

Hardinge

Memo

0.00

Hardinge CNC Lathe Small

1-Turn as per Dwg D2515 2-Deburr

11/4/18

110

QC2- Inspect parts off machine FAI/FAIB

0.00



QC

Memo

0.00

Quality Control

11/4/18

120

QC8- Inspect parts - second check

0.00



QC

Memo

0.00

Quality Control

8/10/11

7/12

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Accept



Setup Start



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Stop



Item Name: Bushing

Start Date: 3/30/2011 Start Qty: 60.00



Cust Item ID:

Required Date: 4/4/2011 Req'd Qty: 60.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID Tool # Plan Accept Reject Reject Insp.
Code Qty Qty Number Stamp

130



Packaging

Identify as per dwg & Stock Location

EP

0.00

Memo

0.00

Packaging

U 11.04.11

140



QC

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

Quality Control

11/4/12
MP
11-4-11

Picklist Print

Wednesday, March 30, 2011 10:34:37 AM

Page 1

Work Order ID: 67764



Parent Item: D2745

Parent Item Name: Bushing

Start Date: 3/30/2011

Required Date: 4/4/2011

Start Qty: 60.00

Required Qty: 60.00

Comments: IPP C 02.03.07 Update to turn in house NG
IPP Rev:D 07-10-23 Removed tumbling JLM Verified By:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M303R0 750		Purchased		No		100	f	65.2100	0.0959	6.056842			



303 Round Bar 0 750



Location

MAT028

✓ 117142

Loc Qty

65.21

65.21

Loc Code

John 11-04-11

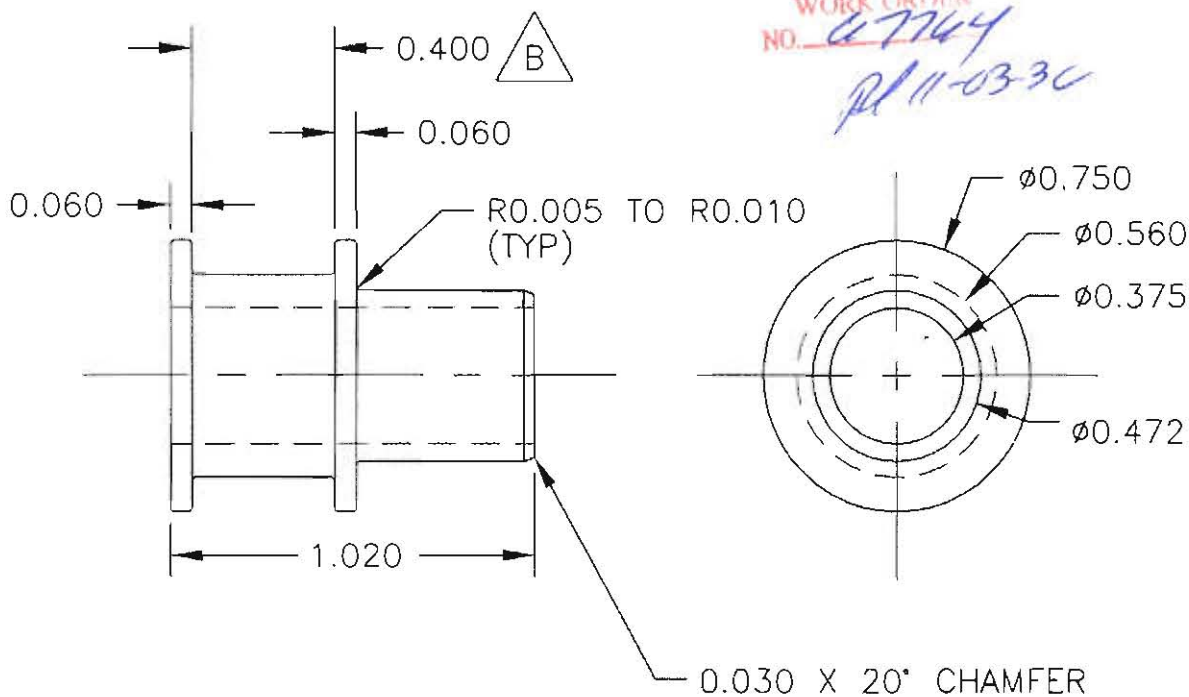
DART

DESIGN #A	DRAWN BY CP	DART AEROSPACE USA, INC. FAIRCHILD INTERNATIONAL AIRPORT, WA	
CHECKED DAA	APPROVED KE	DRAWING NO. D2745	REV. B SHEET 1 OF 1
DATE 98.10.23		TITLE BUSHING	SCALE 2:1
A	98.04.16	NEW ISSUE	
B	98.10.23	DIM 0.400 WAS 0.380	

RELEASED
981103 DS

STANDARD
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT WORK
ORDER
NO. 47744

R/11-03-30



MATERIAL: AISI 303 STAINLESS STEEL

NOTES: TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
RADIUS ALL INSIDE EDGES 0.005 TO 0.010
BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
ALL DIMENSIONS ARE IN INCHES